

# Model FD 23 | Drying and heating chambers with forced convection

A BINDER FD series heating oven is always used when fast drying and sterilization is required. Thanks to its fully homogeneous temperature distribution, quick dynamics and powerful fan, this heating oven saves valuable time.

#### **BENEFITS**

- Uniform drying conditions thanks to APT.line™ technology
- Identical test conditions throughout the chamber interior independent of sample size and quantity
- Outstanding thermal insulation saves operation costs



Model 23



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#### IMPORTANT FEATURES

- Temperature range: room temperature plus 5 °C to 300 °C
- APT.line™ preheating chamber technology
- Forced convection
- Adjustable exhaust air flap

- Controller with timer functions
- 2 chrome-plated racks
- Class 2 independent adjustable temperature safety device (DIN 12880) with visual alarm

#### ORDERING INFORMATION

Interior volum	ne	Power supply - unit fuse	Plug*	Version	Model version	ArtNo.
[L]	[L]					
Model FD 23						
		230 V 1~ 50/60 Hz -10,0 A	CEE 7/7	Standard	FD023-230V	9010-0194
20	20	120 V 1~ 60 Hz -12,5 A	NEMA 5-15	Standard	FD023UL-120V	9010-0196



# TECHNICAL DATA

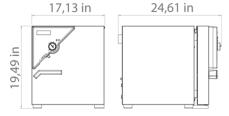
TECHNICAL DATA						
Data						
Designation	FD023-230V	FD023UL-120V				
Article Number	9010-0194	9010-0196				
Option model	Standard	Standard				
Performance Data Temperature						
Temperature range	+5 °C above ambient temperature to 300 °C	+5 °C above ambient temperature to 300 °C				
Temperature uniformity at 150°C	2.5 ± K	2.5 ± K				
Temperature fluctuation at 150°C	0.3 ± K	0.3 ± K				
Heating up time to 150°C	25 min	25 min				
Recovery time after door was opened for 30 s at 150°C	6 min	6 min				
Air change data						
Air change rate at 150°C	64 x/h	64 x/h				
Electrical data						
Rated Voltage	230 V	120 V				
Power frequency	50/60 Hz	60 Hz				
Nominal power	o,8 kW	o,8 kW				
Unit fuse	10,0 Å	12,5 A				
Phase (Nominal voltage)	1~	1~				
Measures						
Interior volume	20 L	20 L				
Net weight of the unit (empty)	27 kg	27 kg				
Load per rack	12 kg	12 kg				
Permitted load	25 kg	25 kg				
Wall clearance back	100 mm	100 mm				
Wall clearance sidewise	50 mm	50 mm				
Housing dimensions not incl. fittings and connections	Housing dimensions not incl. fittings and connections					
Width net	435 mm	435 mm				
Height net	495 mm	495 mm				
Depth net	520 mm	520 mm				
Internal Dimensions						



Interior width	222 mm	222 mm		
Interior height	330 mm	330 mm		
Interior depth	300 mm	300 mm		
Unit doors	1	1		
Environment-specific data				
Energy consumption at 150°C	300 Wh/h	300 Wh/h		
Fixtures				
Number of shelves (std./max.)	2/4	2/4		

All technical data is specified for unloaded units with standard equipment at an ambient temperature of  $\pm 20^{\circ}$  C  $\pm 3^{\circ}$ C and a power supply voltage fluctuation of  $\pm 10^{\circ}$ W. The temperature data is determined in accordance to BINDER factory standard following DIN 12880, observing the recommended wall clearances of 10 % of the height, width, and depth of the inner chamber. Technical data refers to 100 % fan speed. All indications are average values, typical for units produced in series. We reserve the right to change technical specifications at any time.

# DIMENSIONS Incl. fittings and connections [mm]



#### **OPTIONS**

Designation	Description	FD 23	*	ArtNo.
	back			
	10 mm	•	01	8012-1283
	left			
	10 mm	•	01	8012-1276
	30 mm	•	01	8012-1359
A	50 mm	•	01	8012-1376
Access port with silicone plug	right			
	10 mm	•	01	8012-1269
	30 mm	•	01	8012-1354
	50 mm	•	01	8012-1372
	top			
	10 mm	•	01	8012-1263



Designation	Description	FD 23	*	ArtNo.
	30 mm	•	01	8012-1364
	50 mm	•	01	8012-1380
	Switchable acoustic alarm, with adjustable limit value on the independent temperature safety device			
Alarm function for overheating	120 V option model	•	-	8012-1304
	230 V option model	•	-	8012-1300
Analog output 4-20 mA	for temperature values (output not adjustable)	•	02	8012-0431
Calibration certificate, expanded	for temperature; for extending the measurement in center of chamber to include another test temperature	•	-	8012-1116
	for temperature, measurement in center of chamber at specified temperature	•	-	8012-1135
Calibration certificate,	temperature measurement incl. certificate, 9 measuring points at specified temperature	•	-	8012-1552
temperature	temperature measurement incl. certificate, 15- 18 measuring points at specified temperature	•	-	8012-1573
	temperature measurement incl. certificate and 27 measuring points at specified temperature	•	-	8012-1594
Class 3.1 independent temperature safety device	with visual alarm (DIN 12880)	•	-	8012-1147
Door gasket	made of FKM, silicone-free	•	-	8012-1306
Door lock	lockable door handle	•	-	8012-1247
Measurement of air exchange rate	in accordance with ASTM D5374, definition and protocol according to ambient temperature	•	-	8012-1195
Pt 100 temperature sensor	additional flexible Pt 100, interior, with external connection incl. LEMO connector (3-pin)	•	-	8012-1174
Viewing window and interior	viewing window in door, 180 x 180 mm, and 15 W interior lighting			
lighting	230 V option model	•	-	8012-1259

### **ACCESSORIES**

Designation	Description	FD 23	*	ArtNo.
	IQ/OQ/PQ documents – supporting documents for validation performed by customers, according to customer requirements, PQ section added to qualification folder IQ/OQ; parameters: temperature, $CO_2$ , $O_2$ – or pressure, depending on unit			
	Digital in PDF format	•	-	7057-0005
Qualification documents	Hard copy inside folder	•	-	7007-0005

IQ/OQ documents – supporting documents for validation performed by customers, consisting of: IQ/OQ checklists incl. calibration guide and comprehensive unit documentation; parameters: temperature,  $CO_2$ ,  $O_2$ , pressure, depending on unit



Designation	Description	FD 23	*	ArtNo.
	Digital in PDF format	•	-	7057-0001
	Hard copy inside folder	•	-	7007-0001
Death	chrome plated	•	-	8012-2031
Rack	stainless steel	•	-	8012-2046
Rack accessories	fasteners (1 set of 4) for additional security of racks	•	-	8012-0531
Shelf, perforated	Stainless steel	•	-	8012-2164
pH-neutral detergent	concentrated, for gentle remove of residual contaminants; 1 kg	•	-	8012-2250

### **SERVICES**

Designation	Description	*	ArtNo.		
Calibration services					
Measurement of air exchange rate	including certificate (in accordance with ASTM D5374)	-	DL33-0000		
	Calibration of one (1) test temperature specified by the user in center of chamber, including certificate Travel to be quoted separate.	-	DL30-0101		
Temperature calibration	Extension of calibration of one (1) additional test temperature specified by the user in the center of the usable space, including certificate Travel to be quoted separate.	-	DL30-0102		
Temperature measurement, 9 measuring points	Temperature measurement with 9 measuring points with a set value specified by the user, including certificate. Travel to be quoted separate. A total of 3 shelves are required.	-	DL30-0109		
Temperature measurement, 18 measuring points	Temperature measurement with 18 measuring points with a set value specified by the user, including certificate. Travel to be quoted separate. A total of 2 shelves are required.	-	DL30-0118		
Temperature measurement, 27 measuring points	Temperature measurement with 27 measuring points with a set value specified by the user, including certificate. Travel to be quoted separate. A total of 3 shelves are required.	-	DL30-0127		
Installation services					
Unit installation	Connect the unit to the customer-side connections (electricity, water, wastewater, gas), basic functions check, brief operating instructions. (excl.: unpacking, setup, controller instructions, programming, installation work) Travel to be quoted as separate.	-	DL10-0100		
Unit instructions	Instruction regarding operating principle and basic functions of the unit, operation of the control electronics including programming. Travel to be quoted as separate Limited to 3 hours.	-	DL10-0500		
Maintenance services					
BRONZE 3-year maintenance contract	Annual Device Inspection Includes Preventive Maintenance with Calibration Certificate. 10% Discount on Spare Parts and Labor for any additional Services needed Wear + tear parts to be purchased or billed to customer. Travel to be quoted as separate.	-	DL20-0710		
GOLD 3-year maintenance contract	Annual Device Inspection Includes Preventive Maintenance with Calibration Certificate of Temperature. 25% Discount on Spare Parts and Labor for any additional Services needed. One additional courtesy visit per year can be used for	-	DL20-0910		



Designation	Description	*	ArtNo.
	service visit or operator. Wear + tear parts to be purchased or billed to customer. Travel to be quoted separate.		
Preventive maintenance	One-off maintenance service in accordance with maintenance schedule. Visual inspection of mechanical and electrical components, testing of all key functions. Checking a test temperature specified by the user in center of usable space without certificate. Wear + tear parts need to be purchased or billed to customer. Travel to be quoted as separate.	-	DL20-0200
SILVER 3-year maintenance contract	Annual Device Inspection Includes Preventive Maintenance with Calibration Certificate 15% Discount on Spare Parts and Labor for any additional Services needed One additional courtesy visit per year can be used for service visit or operator training. Wear + tear parts to be purchased or billed to customer. Travel to be quoted separate.	-	DL20-0810
Validation services			
Execution of IQ/OQ	Execution of IQ/OQ in accordance with qualification folder. Travel to be quoted separate.	-	DL40-0100
Execution of IQ/OQ/PQ	Execution of IQ/OQ/PQ in accordance with qualification folder. Travel to be quoted separate.	-	DL44-0500
Warranty service			
1-year warranty extension	The warranty is extended by 1 year from the delivery date, wear parts are excluded	_	DL50-0010



#### **NOTES**

O1 Condensation may occur in the area around the access port. Access ports may be placed in custom locations for an additional charge.

02 UL mark is not granted when this option is used.

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